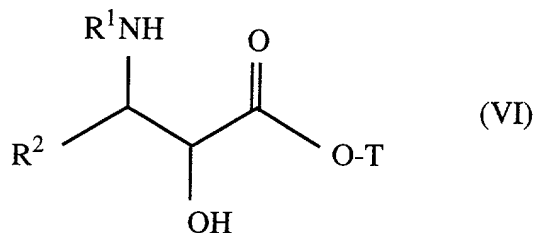


What is claimed is

1. A method for the preparation of a compound of the following formula VI or salt thereof:



where

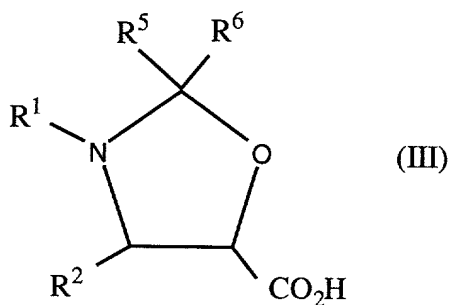
10 R^1 is hydrogen, arylcarbonyl, alkoxycarbonyl or alkylcarbonyl;

R^2 is aryl, heterocyclo or alkyl; and

T is a taxane moiety directly bonded at C-13 of said moiety;

comprising the steps of:

15 (a) contacting a compound of the following formula III or salt thereof:



20 where

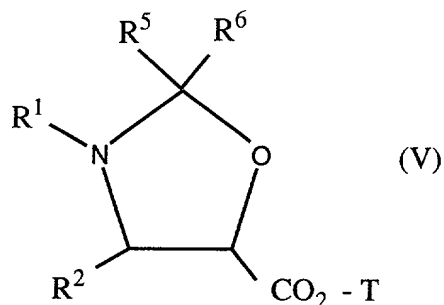
R^1 and R^2 are as defined above; and

R^5 and R^6 are (a) each independently alkyl; or (b) together with the carbon atom to which they are bonded, form a cycloalkyl, cycloalkenyl or heterocyclo group;

with a compound of the following formula IV or salt thereof:



- 5 where T is as defined above, in the presence of a coupling agent, to form a compound of the following formula V or salt thereof:



10 where R¹, R², R⁵, R⁶ and T are as defined above; and

(b) contacting said compound of the formula V or salt thereof with a ring-opening agent, and, optionally, deprotecting one or more protected hydroxyl groups, to form
15 said compound of the formula VI or salt thereof.

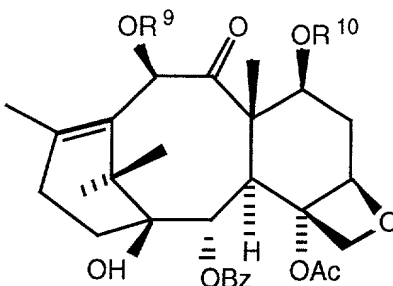
2. The method of claim 1, wherein

R¹ is arylcarbonyl or alkyloxycarbonyl;

20 R² is phenyl, thienyl or furyl;

R⁵ and R⁶ are each independently unsubstituted lower alkyl; and

T is the moiety:



where

R^9 is hydrogen, alkylcarbonyl, or a hydroxyl protecting group; and

5 R^{10} is hydrogen or a hydroxyl protecting group.

3. The method of claim 1, wherein said coupling agent comprises a carbodiimide, employed together with 1-hydroxybenzotriazole or N-hydroxysuccinimide; or a
10 carbodiimide, bis(2-oxo-3-oxazolidinyl)phosphinic chloride, carbonyl diimidazole, pivaloyl chloride, or 2,4,6-trichlorobenzoyl chloride, wherein the aforementioned compounds are employed together with an amine.

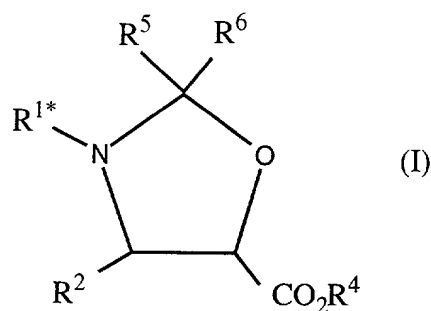
15 4. The method of claim 1, wherein said ring-opening agent is a Lewis acid.

5. The method of claim 4, wherein said Lewis acid is $\text{Pd}(\text{CH}_3\text{CN})_2\text{Cl}_2$.

20

6. The method of claim 1, wherein said compound of the formula VI is paclitaxel.

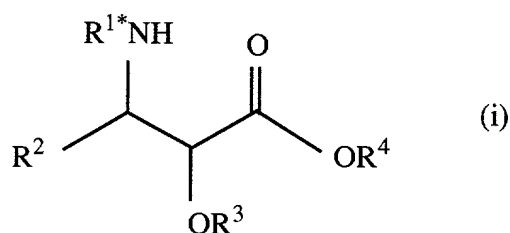
7. The method of claim 1, wherein R^1 is the group
25 R^{1*} in said compound of the formula III or salt thereof, and wherein said compound of the formula III or salt thereof is prepared by a method comprising the step of contacting a compound of the following formula I or salt thereof:



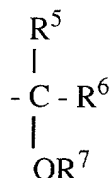
where

- 5 R², R⁵ and R⁶ are as defined above;
 R⁴ is alkyl, alkenyl, alkynyl, aryl, cycloalkyl,
 cycloalkenyl, or heterocyclo; and
 R^{1*} is hydrogen, arylcarbonyl, alkoxycarbonyl or
 alkylcarbonyl, with the proviso that R^{1*} is not
 10 tert-butoxycarbonyl when R² is aryl;
 with a hydrolyzing agent.

8. The method of claim 7, wherein said compound
 of the formula I or salt thereof is prepared by a method
 15 comprising the step of contacting a compound of the
 following formula i or salt thereof:

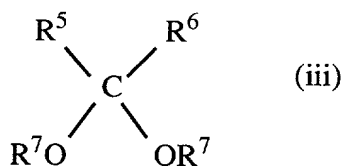
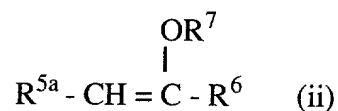


- 20 where
 R^{1*}, R² and R⁴ are as defined above; and
 R³ is hydrogen or the group R^{3P}, where R^{3P} is the group:



where R^5 and R^6 are as defined above, and R^7 is alkyl or aryl;

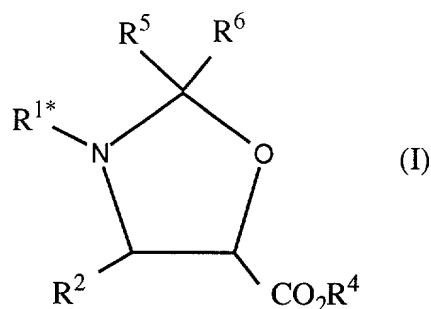
- 5 with an acid catalyst, and additionally, where R^3 is hydrogen, with a compound of the formula ii or iii:



10 where R^5 , R^6 and R^7 are as defined above, and where R^{5a} (i) is a group such that $\text{R}^{5a}-\text{CH}_2-$ is R^5 or (ii) forms, together with R^6 and the atoms to which R^{5a} and R^6 are bonded, a
15 cycloalkenyl or heterocyclo group containing at least one carbon to carbon double bond.

9. A compound of the following formula I or salt thereof:

20



where

R¹* is hydrogen, arylcarbonyl, alkoxy carbonyl or
 5 alkylcarbonyl, with the proviso that R¹* is not
 tert-butoxycarbonyl when R² is aryl;

R² is aryl, heterocyclo or alkyl;

R⁴ is hydrogen, alkyl, alkenyl, alkynyl, aryl, cycloalkyl,
 cycloalkenyl, or heterocyclo; and

10 R⁵ and R⁶ are (a) each independently alkyl; or (b) together
 with the carbon atom to which they are bonded, form a
 cycloalkyl, cycloalkenyl or heterocyclo group.

15 10. A compound of claim 9 which is selected from
 the group consisting of:

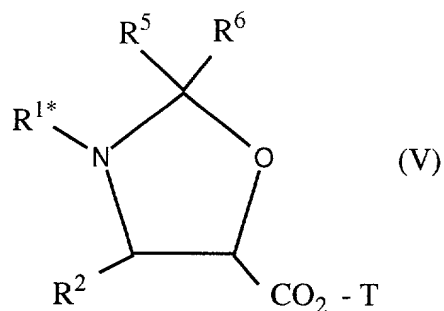
(4*S-trans*)-3-benzoyl-2,2-dimethyl-4-phenyl-5-
 oxazolidinecarboxylic acid, ethyl ester;

20 (4*S-trans*)-3-benzoyl-2,2-dimethyl-4-phenyl-5-
 oxazolidinecarboxylic acid, lithium salt; and

(4*S-trans*)-3-benzoyl-2,2-dimethyl-4-phenyl-5-
 oxazolidinecarboxylic acid.

25

11. A compound of the following formula V or salt
 thereof:



where

R^{1*} is hydrogen, arylcarbonyl, alkoxycarbonyl or
 5 alkylcarbonyl, with the proviso that R^{1*} is not
 tert-butoxycarbonyl when R^2 is aryl;

R^2 is aryl, heterocyclo or alkyl;

R^5 and R^6 are (a) each independently alkyl; or (b) together
 with the carbon atom to which they are bonded, form a
 10 cycloalkyl, cycloalkenyl or heterocyclo group; and

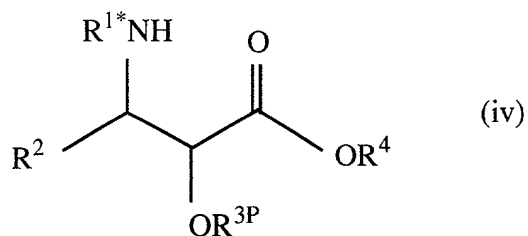
T is a taxane moiety directly bonded at C-13 of said
 moiety.

12. A compound of claim 11 which is

15 [2aR-(2a α , 4 β , 4a β , 6 β , 9 α (4S*, 5R*), -11 α , 12 α , 12a α , 12b α)]-
 3-benzoyl-2,2-dimethyl-4-phenyl-5-oxazolidinecarboxylic acid
 6,12b-bis(acetyloxy)-12-(benzoyloxy)-
 2a,3,4,4a,5,6,9,10,11,12,12a,12b-dodecahydro-11-hydroxy-
 20 4a,8,13,13-tetramethyl-5-oxo-4-[(triethylsilyl)oxy]-7,11-
 methano-1H-cyclodeca[3,4]benz[1,2-b]oxet-9-yl ester.

13. A compound of the following formula iv or
 salt thereof:

25



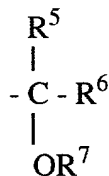
where

R^{1*} is hydrogen, arylcarbonyl, alkoxycarbonyl or
 5 alkylcarbonyl, with the proviso that R^{1*} is not
 tert-butoxycarbonyl when R² is aryl;

R² is aryl, heterocyclo or alkyl;

R⁴ is hydrogen, alkyl, alkenyl, alkynyl, aryl, cycloalkyl,
 cycloalkenyl, or heterocyclo; and

10 R^{3P} is the group:



where

15 R⁵ and R⁶ are (a) each independently alkyl; or (b) together
 with the carbon atom to which they are bonded, form a
 cycloalkyl, cycloalkenyl or heterocyclo group; and

R⁷ is alkyl or aryl.

20 14. A method for the preparation of a compound of
 the following formula VI or a salt thereof:



R¹ is hydrogen, arylcarbonyl, alkoxycarbonyl or alkylcarbonyl;

T is a taxane moiety directly bonded at C-13 of said moiety;

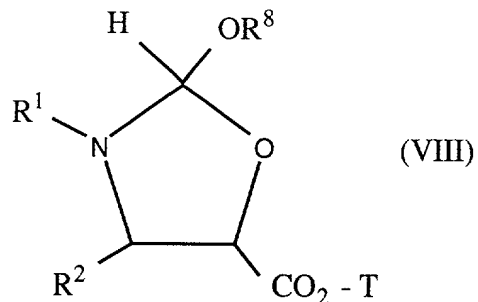
(a) contacting a compound of the following formula VII or salt thereof:



R⁸ is alkyl or aryl;

$$\text{HO} - \text{T} \quad (\text{IV}),$$

66



where R¹, R², R⁸ and T are as defined above; and

(b) contacting said compound of the formula VIII or salt thereof with a ring-opening agent, and, optionally, deprotecting one or more protected hydroxyl groups, to form said compound of the formula VI or salt thereof.

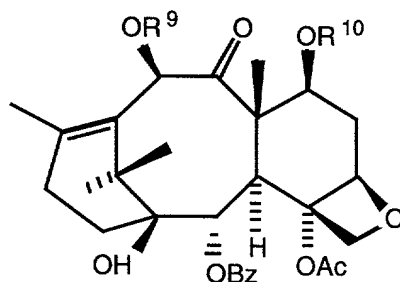
15. The method of claim 14, wherein

R¹ is arylcarbonyl or alkyloxycarbonyl;

R² is phenyl, thienyl or furyl;

R⁸ is alkyl or aryl; and

T is the moiety:



where

R⁹ is hydrogen, alkylcarbonyl, or a hydroxyl protecting group; and

R¹⁰ is hydrogen or a hydroxyl protecting group.

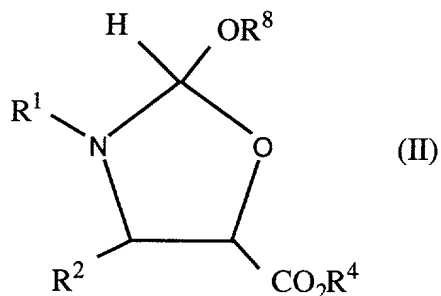
16. The method of claim 14, wherein said coupling agent comprises a carbodiimide, bis(2-oxo-3-oxazolidinyl)phosphinic chloride), carbonyl diimidazole, pivaloyl chloride, or 2,4,6-trichlorobenzoyl chloride;
5 wherein the aforementioned compounds are employed together with 1-hydroxybenzotriazole, N-hydroxysuccinimide, or an amine.

17. The method of claim 14, wherein said
10 ring-opening agent is a protic acid.

18. The method of claim 17, wherein said protic acid is an organic carboxylic acid and/or an aqueous mineral acid.

19. The method of claim 14, wherein said compound of the formula VI is paclitaxel or taxotere.

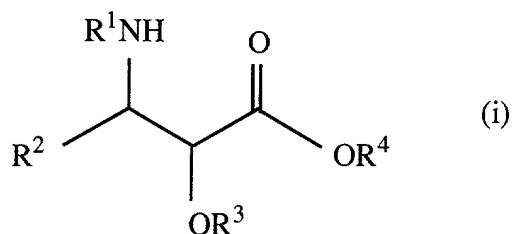
20. The method of claim 14, wherein said compound of the formula VII or salt thereof is prepared by a method comprising the step of contacting a compound of the following formula II or salt thereof:



where R¹, R² and R⁸ are as defined above; and
R⁴ is alkyl, alkenyl, alkynyl, aryl, cycloalkyl,
cycloalkenyl, or heterocyclo;

with a hydrolyzing agent.

21. The method of claim 20, wherein said compound of the formula II or salt thereof is prepared by a method comprising the step of contacting a compound of the following formula i or salt thereof:

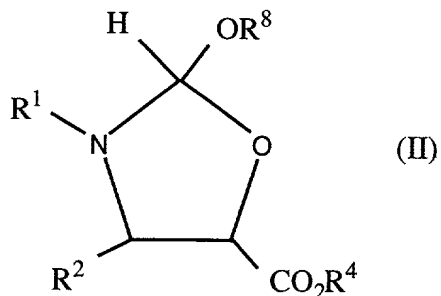


- where R^1 , R^2 and R^4 are as defined above; and R^3 is hydrogen; with an acid catalyst and a compound of the following formula vi:



where R^8 is as defined above.

22. A compound of the following formula II or salt thereof:



where

R¹ is hydrogen, arylcarbonyl, alkoxycarbonyl or
alkylcarbonyl;

R² is aryl, heterocyclo or alkyl;

R⁴ is hydrogen, alkyl, alkenyl, alkynyl, aryl,
cycloalkyl, cycloalkenyl, or heterocyclo; and

R⁸ is alkyl or aryl.

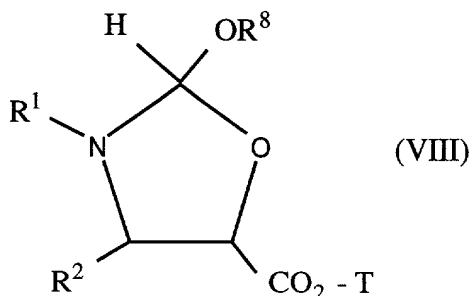
23. A compound of claim 22 which is selected from
the group consisting of:

(4*S*,5*R*)-3-benzoyl-2-ethoxy-4-phenyl-5-
oxazolidinecarboxylic acid, ethyl ester;

(4*S*,5*R*)-3-benzoyl-2-methoxy-4-phenyl-5-
oxazolidinecarboxylic acid, ethyl ester; and

(4*S*,5*β*)-3-benzoyl-2-methoxy-4-phenyl-5-
oxazolidinecarboxylic acid.

24. A compound of the following formula VIII or
salt thereof:



where

R¹ is hydrogen, arylcarbonyl, alkoxycarbonyl or
alkylcarbonyl;

R^2 is aryl, heterocyclo or alkyl;

R^8 is alkyl or aryl; and

T is a taxane moiety directly bonded at C-13 of said moiety.

5

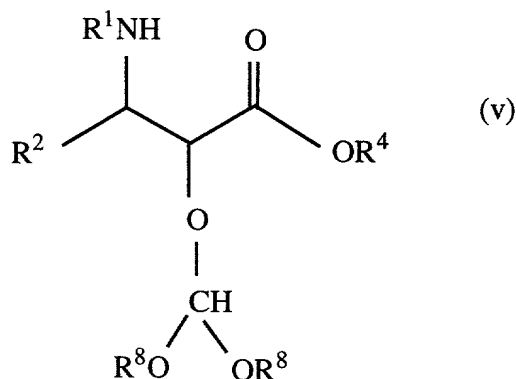
25. A compound of claim 24 which is

[2aR-(2a α , 4 β , 4a β , 6 β , 9 α (4S*, 5R*) , -11 α , 12 α , 12a α , 12b α)]-
3-benzoyl-2-methoxy-4-phenyl-5-oxazolidinecarboxylic acid
6,12b-bis(acetyloxy)-12-(benzoyloxy)-
2a,3,4,4a,5,6,9,10,11,12,12a,12b-dodecahydro-11-hydroxy-
4a,8,13,13-tetramethyl-5-oxo-4-[(triethylsilyl)oxy]-7,11-
methano-1H-cyclodeca[3,4]benz[1,2-b]oxet-9-yl ester.

10

15

26. A compound of the following formula v or salt thereof:



20 where

R^1 is hydrogen, arylcarbonyl, alkoxycarbonyl or alkylcarbonyl;

R^2 is aryl, heterocyclo or alkyl;

R^4 is hydrogen, alkyl, alkenyl, alkynyl, aryl,

25 cycloalkyl, cycloalkenyl, or heterocyclo; and

R^8 is alkyl or aryl.